

Work Order ID 152625

Tuesday, November 01, 2016 1:36:10 PM

152625

Page 1

Item ID: MS17984-C410

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: QUICK PIN REPLACEMENT

Start Date: 11/10/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/17/2016 Req'd Qty: 4.00

4

Customer:

Reference:

DAS

21

Approvals:

Process Plan:

9-89

Date:

NOV 01 2016

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

PB67-43001-45

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 34141

C of C is required, supplier: KLX

4

NOV 02 2016

DAS

13

9-89

110

0.00

110

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure material release note is attached

4x

NOV 08 2016

DAS

26

9-89

120

0.00

120

QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

4

NOV 08 2016

DAS

38

9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Work Order ID 152625

Tuesday, November 01, 2016 1:36:10 PM

152625

Page 2

Item ID: MS17984-C410

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: QUICK PIN REPLACEMENT

Start Date: 11/10/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/17/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ~~3135~~

0.00

130

Packaging

Memo

0.00

Packaging

4

NOV 8 7 2016

DAS
6
9-F

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

16/11/19

16-11-09

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Tuesday, November 01, 2016 1:36:13 PM

Page 1

Work Order ID: 152625

152625

Parent Item: MS17984-C410

MS17984-C410

Parent Item Name: QUICK PIN REPLACEMENT

Start Date: 11/10/2016

Required Date: 11/17/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 16.04.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS17984-C410p

Purchased

No

Each

0.0000

MS17984-C410n

QUICK PIN REPLACEMENT

**

4

NOV 08 2016

DAS
26
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : _____																																																																							



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34141

Purchase Order Date 11/2/2016

PO Print Date 11/2/2016

Page Number 1 of 10

Order From :

VU-KLX01

Ship To : DART AEROSPACE LTD

NOV 02 2016

KITTEL CO
8135 S. FLETCHER WAY
CHICAGO, IL 60612
USA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name

Vendor Phone 305-925-2600

Ship To

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Nbr	Reference Vendor Part Number Case Comments Delivery Instructions	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	Kit 1/94 102p	Pin, Quick Release	11/7/2016 Yes 11/7/2016	FN	4.00 Each	\$10.09	\$40.36
Line Total:							\$40.36
2	QUICK PIN REPLACEMENT AS 18 -89		11/7/2016 Yes 11/7/2016	FN	4.00 Each	\$10.38	\$41.52
Line Total:							\$41.52
3	Quick Release Pin		11/7/2016 Yes 11/7/2016	FN	2.00 Each	\$9.73	\$19.46

NOV 08 2016

DAS
26
9-89



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXAerospace.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002

INVOICE NUMBER

J7J00B

PAGE 1 OF 4

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7



SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7

ORDER NO.		DATE	SHIP VIA	TERMS	SHIPPING TERMS		
PO34141		11/04/16	FEDX INTL P1 COLL	NET 30	FOB-MIAMI		
ITEM NO.	QUANTITY ORDERED	PART NUMBER AND DESCRIPTION	PRICE	UNIT	BACK ORDER	SHIPPED	AMOUNT
2	4	MS17984C410 TARIFF: 7318.29.0000 SCHEDULE B: 7318.24.0000 Description QUICK RELEASE PIN ECCN :EAR99 MFR: QRF INC. CTRL#: 2016C21142 LOT#: 543847 LOT QTY: 4 Country of Origin US **REF: MS17984-C410 **CUST PN: MS17984C410	10.380	EA	0	4	41.52
8	300	AN4C6A TARIFF: 7318.15.8085 SCHEDULE B: 7318.15.2000 Description BOLT ECCN :EAR99 MFR: MAC FASTENERS CTRL#: 2016C10066 LOT#: 79965 LOT QTY: 300 Country of Origin USA **REF: AN4C6A **CUST PN: AN4C6A	0.500	EA	0	300	150.00
11	9	AN833-6D TARIFF: 7609.00.0000 SCHEDULE B: 7609.00.0000 Description ELBOW, 1.25 IN ECCN :9A991 MFR: NELSON AEROSPACE/LLRNASWAG	7.410	EA	0	9	66.69

910Z 8 0 AON

DA8
38
9-89

DA8
26
9-89

MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY KLX INC.

MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY KLX INC.

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM: 10000 NW 15 TERRACE, MIAMI, FL 33172

MATERIAL CERTIFICATION: KLX AEROSPACE SOLUTIONS WARRANTS THAT THE ITEMS SUBJECT OF THIS INVOICE WILL BE FREE FROM DEFECTS OF MATERIAL AND WORKMANSHIP AND, AS SET FORTH ON THE MATERIAL CERTIFICATION FORM ACCOMPANYING THE ITEMS SUBJECT OF THIS INVOICE, ARE IN CONFORMITY WITH ALL CURRENT GOVERNMENT REQUIREMENTS AND THE SPECIFICATIONS OF THE RESPECTIVE MANUFACTURERS. KLX AEROSPACE SOLUTIONS DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ALL WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE. THE LIABILITY OF KLX AEROSPACE SOLUTIONS IS EXPRESSLY LIMITED EXCLUSIVELY TO REPLACEMENT BECAUSE OF A DEFECT IN MATERIAL OR WORKMANSHIP SUCH REPLACEMENT SHALL BE AT THE OPTION OF KLX AEROSPACE SOLUTIONS. ALL OF ANY ITEM WHICH IS REJECTED CONSTITUTE SATISFACTION OF ALL LIABILITY KLX AEROSPACE SOLUTIONS MAY HAVE IN CONNECTION WITH SUCH ITEM, WHETHER LIABILITY IS BASED UPON CONTRACT RIGHTS, NEGLIGENCE, OR OTHERWISE, AND IN NO EVENT SHALL KLX AEROSPACE SOLUTIONS BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES. THE BUYER MUST BE NOTIFIED OF A REJECTION OF AN ITEM WITHIN 30 DAYS AFTER RECEIPT BY THE CUSTOMER.

PACKING SLIP

BY RECEIVING DELIVERY OF THE ITEMS COVERED BY THIS PACKING SLIP, BUYER AGREES TO THE TERMS AND CONDITIONS OF SALE AT:
<http://www.KLXAerospace.com/conditions-sale/>





Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002



INVOICE NUMBER

J7J00B

PAGE 1 OF 4



SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, ON
CANADA K6A 1K7

ORDER NO.		DATE	SHIP VIA	TERMS		SHIPPING TERMS	
PO# 141		11/04/16	FEDX INTL P1 COLL	NET 30		FOB-MIAMI	
ITEM NO.	QUANTITY ORDERED	PART NUMBER AND DESCRIPTION	PRICE	UNIT	BACK ORDER	SHIPPED	AMOUNT
2	4	MS17984C410 QUICK RELEASE PIN ECCN :EAR99 Country Origin: USA TARIFF: 7318.29.0000 SCHEDULE B: 7318.24.0000 MFR: QRP INC. CTRL# : 2016G23142 LOT# : 343047 LOT QTY: 4 **REF: MS17984-C410 **CUST PN: MS17984C410	10.375	EA	0	4	41.52
8	300	AN4C6A BOLT ECCN :EAR99 Country Origin: USA TARIFF: 7318.15.8085 SCHEDULE B: 7318.15.2000 MFR: MAC FASTENERS CTRL# : 2016C10065 LOT# : 79965 LOT QTY: 300 **REF: AN4C6A **CUST PN: AN4C6A	0.500	EA	0	300	150.00
11	9	AN833-6D ELBOW, FLARED ECCN :9A991 Country Origin: USA TARIFF: 7609.00.0000 SCHEDULE B: 7609.00.0000 MFR: NELSON AEROSPCE/LLRNASWAG	7.410	EA	0	9	66.69
CONTINUED							

MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY KLX INC.

MATERIAL TO BE RETURNED MUST HAVE PRIOR AUTHORIZATION BY KLX INC.

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.

SHIPPED FROM 10000 NW 13 TERRACE, MIAMI, FL 33172

ORIGINAL INVOICE

BY RECEIVING DELIVERY OF THE ITEMS COVERED BY THIS INVOICE, BUYER AGREES TO THE TERMS AND CONDITIONS OF SALE AT:
<http://www.KLXaerospace.com/conditions-sale/>

**QRP, INC.**

2307 Mercantile Drive, N.E.
LELAND, NC 28451
Tel: 910-371-0700
Fax: 910-371-9055
Email: info@grp-inc.com

PACKING LIST

SHIPPED TO:

KLX INC.

9835 NW 14TH ST
MIAMI FL 33172
USA

		CUSTOMER	OUR ORDER NO.	PICK SLIP NO.	YOUR ORDER NO.	DATE PRINTED
		153978	1650179	2071635	002YM82	7/14/2016
Container I.D.	Line No.	Item Number	Customer Reference Number	Lot ID	Quantity Shipped	
	1.000	MS17984C410	MS17984C410	543047	2,440	
		QRP1C0410				
	1.001	MS17984C410	MS17984C410	520875	19	
		QRP1C0410				
	1.002	MS17984C410	MS17984C410	524092	20	
		QRP1C0410				
	1.003	MS17984C410	MS17984C410	525137	31	
		QRP1C0410				
	2.000	CHEM&PHYS	N/A		1	
		TEST REPORTS				
	3.000	651307866430			0	
		Text Line				

Total for this shipment : 2,517

SPECIAL INSTRUCTIONS**GOODS RECEIVED BY:****DATE**

Seller hereby acknowledges that the parts and/or materials being shipped under this order are intended for use under Boeing's Federal Aviation Administration (FAA) issued Production Certificate /00. Boeing requires that the provisions/requirements set forth above be included in Seller's direct supply contracts as well as the obligation that they be flowed to the applicable sub-tier supply chain.

QRP Inc.
Certificate of Compliance

Subject to the provisions in our standard Terms and Conditions of Sale, we hereby confirm that with respect to the products supplied in this order, the products conform to the indicated drawings and specifications, if and to the extent that we previously agreed in writing to each applicable drawing and/or specification.

It is further certified that the material described above has been inspected and tested as stated or required in these specific drawings, that such specimens or samples as have been tested were taken from the lot described and that the material meets all applicable requirements.

Passivation, if required, was performed in accordance with ASM 2700 Method 2. Passivation was verified using the Koslow Passivation Tester 2026 and a reading of 0 to -400 was obtained. This range is correct for 17-4ph and 300 series Stainless Steel.

Appropriate test reports and/or certificates are on file for your review and verification upon request. Equipment containing mercury or mercury compounds has not been used for fabrication, assembly, packaging or installation of parts or assemblies on this order.



Authorized Quality Representative
Draine Fouchet Date *7-14-16*
Director of Quality, QRP, Inc.
Steve Wetzel



QRP, Incorporated
2307 Mercantile Drive N.E.
Leland, North Carolina 28451
Phone: (910) 371-0700
Fax: (910) 371-9055

CERTIFICATE OF CONFORMANCE

Customer: KLX AEROSPACE SOLUTIONS

Customer P.O. No. 002YM82

Customer Part No./Rev. MS17984C410 Rev. 2

Part Name: Pin, Quick Release

QRP Part No./Rev. QRP1C0410

Quantity: 2440

Job / Order No. 1650179/543047

Test Data Enclosed: YES

Manufactured in the U.S.A.

Raw materials melted in the U.S.A. or qualifying country.

Compliant with all applicable Quality Clauses and all applicable sections of DFARS 252.225.

Part Number	Part Name	Lot Number(s)
QRP1C0410 SH	SHANK	D549330/012348
QRP1C0410 SP	SPINDLE	011553
9072-04C	COLLAR	011690
9031-04A	BUTTON	D538672/011994
9021-04A	BUTTON HEAD	D543927/012239
5014C	RING	012400
9071.0820	BALL	012421
9251-04C-BR	SPRING	012441

It is hereby certified that the articles identified above are in conformance with the indicated drawings and specifications.

It is further certified that the material described above has been inspected and tested as stated or required in these specific drawings, that such specimens or samples as have been tested were taken from the lot described and that the material meets all applicable requirements.

Passivation, if required, was performed in accordance with *AMS 2700 Method 2*. Passivation was verified using the Koslow Passivation Tester 2026 and a reading of 0 to -400 was obtained. This range is correct for 17-4ph and 300 series Stainless Steel.

Appropriate test reports and or certificates are on file for your review and verification upon request. Equipment containing mercury or mercury compounds has not been used for fabrication, assembly, packaging or installation of parts or assemblies on this order.

Date: 7/14/2016

QRP, Incorporated

Prepared by

P. Oxford

Quality Assurance Representative